

# **AVINJECT 116 EF**

One component solvent free polyurethane injection system and hydrophobic in nature. Reaction with yields a semi rigid polyurethane foam which is to be injected with 1C injection pump & with use of 6-10% of catalyst

## Application

- Suitable for crack injection
- Sealing of water leaks in concrete & masonry structure
- High water ingress
- ✤ Compressive Strength 48 MPa

#### How to use it

Shake the catalyst well before use.

Mix the resin & catalyst of ratio 6% to 10 % with respect to desired reaction speed. For injection use packer and 1C injection pump. Avinject 116 EF is a very hygroscopic & packed in dry atmosphere. Use open container within a week or recap under dry nitrogen.

#### Safety & precautions

- Do not breathe dust/fume/gas/mist/vapor/spray
- ✤ In case of improper ventilation wear respiratory protection
- ✤ Wear protective gloves/clothing and eye & face protection
- If in eyes: Rinse cautiously with water for several minutes, remove contact lenses, if present & easy to do. Continue rinse.
- If on skin or Hair: Take off immediately all contaminated clothing. Rinse skin with water & shower

Reaction time				
Quantity of catalyst	Reaction	Polymerisation		
6%	15 sec	70 Sec		
8%	12 sec	55 Sec		
10%	9 sec	45 Sec		

Free Foam Expansion = 4000 %

# Packing

25 kgs resins & 2.5 kg catalyst

#### Storage

To avoid the problems, one must understand that both the products are temperature & moisture sensitive. Therefore, material must be stored in a temperature does not exceed  $30^{\circ}$ C or not lower than  $10^{\circ}$ c

Shelf life is 1 yr. & all drums that are partly used must be covered by nitrogen & resealed to prevent ingress of moisture

### Technical data

Physical characteristics of Catalyst			
Subject	Value	Norm	
Density	0.889 g/cm3	EN ISO 2811-2-	
_	-	2002	
Viscosity	21 mpa.s	EN ISO 3219:1994	
Flash	≥150°c		
point			
Colour	Transparent		

Physical characteristics of uncured polyurethane				
prepolymer				
Subject	Value	Norm		
Density	1.160 g/cm3	EN ISO 2811-2-		
		2002		
Viscosity	96 mpa.s	EN ISO		
	_	3219:1994		
Isocynate	18.1 M %	EN 1242:2006		
Flash point	$\geq 150^{\circ}c$			
Colour	Brown			



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